



QUALITY... PLAIN & SIMPLE®

Goolsby Edition by Lokar 1932 Ford Roadster Door Sills With Insert Installation Instructions

General Installation Notes:

Please read these instructions completely before beginning the installation. If you have any questions please call.

Before beginning the installation, disconnect the negative battery cable and use wheel chocks to block the vehicle's wheels.

Refer to Fig. 1 for the component names.

Step 1: Determine which door sill plate is the left side and which is the right side. Stand the door sills up next to each other on a flat surface with the wide ends at the bottom, side by side as shown in Fig. 2. If the left side door sill is on the left, there will be no gap between them. If there is a gap between them at the top, switch them left for right and check again. Mark both of them with which side they go to.

Step 2: Position the left door sill plate onto the door sill, and temporarily secure it in place with masking tape. Mark the location of the mounting screw holes onto the door sill. Remove the tape and the door sill plate from the vehicle.

Step 3: Drill the three screw holes using an 11/64" drill bit.

Step 4: Place the left door sill plate back onto the door sill and align the bolt holes. Install the #8-32 x 1/2" flat head screws and nylock nuts to secure the door sill plate to the door sill.

Step 5: Carefully remove the protective film from the door sill insert that has an "L" at the end of the part number on the label. Remove the protective film from both pieces of the two sided tape on the door sill plate.

Making sure that the wide end of the door sill insert is towards the rear of the vehicle, carefully position the door sill insert into place on the door sill plate. Make sure it is positioned and aligned correctly, and then press the door sill insert into place.

Step 6: Repeat the above procedure for the right side door sill plate, starting with Step 2.

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